



TECHNICAL DATA SHEET

KEIM SOLDALIT®-GROB

1. PRODUCT DESCRIPTION

KEIM Soldalit-Grob is a filled silicate priming paint with a slight slurring effect for priming and intermediate coats using the KEIM Soldalit system. Formulated on the basis of a proven binder combination of silica sol and water glass allows KEIM Soldalit-Grob silicate coats not only on mineral but also on a wide range of organic substrates – directly and without additional bonding bridges. Filled and pigmented with weather-resistant fillers and purely inorganic pigments, it combines KEIM Soldalit-Grob all the benefits of classic dispersion silicate paint with the substrate versatility of organically bound paint systems. KEIM Soldalit-Grob also satisfies the requirements of DIN 18363 para. 2.4.1 "Dispersion silicate paint". KEIM Soldalit-Grob is awarded with the Cradle to Cradle Certified®-Certificate Silver and the C2C Certified Material Health Certificate™ Gold.

2. FIELD OF APPLICATION

KEIM Soldalit-Grob serves as a primer or intermediate coat for levelling structural differences or for crack filling of fine hairline cracks during renovation or when applying new coats of paint to load-bearing, organic substrates, in particular dispersion- and silicone resin-bonded paints and plasters as well as mineral substrates.

Not suitable for:

horizontal and inclined surfaces exposed to weathering; wood substrates; plasto-elastic coatings; saponifiable existing substrates; non-wettable substrates; and likewise not as finishing coats (colour shades are lighter than the original shades in the colour fan due to the manufacturing process).

3. PRODUCT PROPERTIES

- universally applicable
- structure-equalising
- Cradle to Cradle Certified®-Certificate Silver
- C2C Certified Material Health Certificate™ Gold
- permeable
- highly water-repellent
- microporous
- antistatic, non-thermoplastic
- highly weather-resistant
- absolutely lightfast
- anti-fungal and anti-algae thanks to ideal moisture balance
- acid-proof
- fire behaviour: non-flammable
- no solvents added
- no plasticisers added

MATERIAL CHARACTERISTICS:

- Density: approx. 1.6 - 1.8 g/cm³
- Organic content: < 5 %
- pH value: approx. 11

CLASSIFICATION:

- Classification according to VOB: Silicate emulsion paint according to DIN 18363 sec. 2.4.1

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- Diffusion-equivalent air layer thickness class: V1

COLOUR SHADES:

White, colour shades only with pure mineral lightfast pigments. KEIM Soldalit-Grob can be tinted with KEIM PPF-Technology® according to all common colour collections. Please always check the colour for correctness before application. Only use colour shades from one tinting batch within a surface.
Note: Filled paint material is not suitable for finish coats because the colours are lighter than original shades. On-site tinting exclusively with system related monochrome shades/full-tone colours

4. APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION:

The substrate must be dry, sound, free from chalking, clean and dust-free. Loose parts of existing coatings must be removed mechanically or by high-pressure water jetting. Defective areas must be filled and texture-matched using a suitable repair material. Any sintered layers on new renders must be removed with KEIM Ätzflüssigkeit (lime remover) according to instructions. New render areas (repairs) are generally to be pretreated with KEIM Ätzflüssigkeit (lime remover) according to the specifications in the Technical Data Sheet. Strongly absorbing surfaces must be primed with KEIM Soldalit-Fixativ. Please, refer to the Technical Data Sheet of the primer regarding application.

In case of larger cracks or strong structural differences, a primer coat with KEIM Contact-Plus might be necessary instead of KEIM Soldalit-Grob.

APPLICATION CONDITIONS:

Ambient and substrate temperature ≥ 5 °C during application and drying. Do not apply in direct sunlight or on sun-heated substrates. Protect surfaces from direct sun, wind and rain during and after application.

PREPARATION OF MATERIAL:

Stir up KEIM Soldalit-Grob thoroughly before application.

APPLICATION:

KEIM Soldalit-Grob can be painted, rolled or airless sprayed (nozzle: ≥ 443).

Primer coat: Apply KEIM Soldalit-Grob in the normal case undiluted or depending on the absorbency of the substrate, diluted up to max. 5 % with KEIM Soldalit-Fixativ.

Final coat: Apply with undiluted KEIM Soldalit.

DRYING TIME:

Can be overcoated after 12 hours at the earliest (at 23 °C and 50% RH). At higher relative humidity, layer thicknesses and/or lower temperatures, drying is delayed accordingly.

CONSUMPTION:

approx. 0,25 kg/m² for a single coating.

These material consumption values are guide values for smooth substrates. Exact consumption values must be determined by means of test areas.

CLEANING OF TOOLS:

Clean immediately with water.

5. PACKAGING

Container content	Unit of measure	Quantity on pallet	Type of container
18	kg	32	bucket
5	kg	70	bucket

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6. STORAGE

max. storage time	Storage conditions
12 months	cool frost-free keep container tightly sealed.

STORAGE INFORMATION:

Material residues from opened containers should be refilled into smaller containers to keep the air space in the bucket as low as possible.

7. DISPOSAL

For disposal information refer to section 13 of the safety data sheet.

EC WASTE CODE:

Waste code: 08 01 12

8. SAFETY INSTRUCTIONS

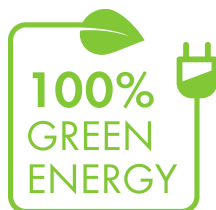
Please, refer to the Material Safety Data Sheet.

9. GENERAL INFORMATION

Cover surfaces not to be treated, especially glass, ceramics and natural stone. Any splashes on surrounding surfaces or traffic areas must be rinsed off immediately with plenty of water.

Mixing with products not part of the system or other foreign additives is not permitted.

10. CERTIFICATES & QUALITY SEALS



The stated values and properties are the result of extensive development work and practical experience. Our recommendations for application, whether given verbally or in writing, are intended to provide assistance in the selection of our products and do not establish a contractual relationship. In particular, they do not release the purchaser and processor from the obligation to convince themselves of the suitability of our products for the intended application with due care, which is general practice in trade and crafts. The general rules of construction technology must be observed. We reserve the right to make modifications to improve the product or its application. This edition supersedes all earlier editions.